

SERVICE PLAN

Integrated Service Plan

Study Objectives

- Provide customized monthly engineering service.
- Upgrade existing process to ensure Key Operating Parameters are within specifications.
- Assist the plant personnel in meeting quality and cost objectives by continuous improvement in maintaining optimum spraybooth environment.
- Review adequacy of maintenance procedures and equipment uptime.

Study Key Operating Parameters

- Gas and electric metering.
- Spraybooth airflow and air balance.
- Spraybooth air downdraft profile.
- Supply & Exhaust fan RPMs.
- Exhaust static pressure.
- Sludge water pressure.
- Spraybooth humidity and temperature.

Project Process & Benefits

- Pre-site approval of scope of work by customer.
- Provide on-site personnel for up to two weeks per month.
- Identify system Key Operating Parameters.
- Collect data and prepare percent OK report.
- Clean, inspect and calibrate monitoring instrumentation.
- Inspect the paint system including air houses, humidifiers, back sections, sludge system, flood sheets, weirs, filters, etc.
- Provide engineering support for changes and improvements.
- Assist the plant personnel in trouble shooting.
- Trend airflows, downdrafts and energy usage.
- Prepare maintenance task list.
- Provide customer training.
- Conduct exit meeting with plant personnel to review progress, develop targets for the next visit and submit report.



OMEGA Productive Services, Inc.

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